

RESELTAM

Development of web-based education module for the craftsmen working in restoration sector to receive a vocational training according to European quality standardization



e-Learning

Kamieniarstwo

Moduł 2

Zakresy zastosowania

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Wstęp

Gdy kiedykolwiek naturalne kamienie ulegają **degradacji** i **niszczeniu**, potrzebne są kroki konserwacyjne i regeneracyjne. Zwykle wynika to wskutek wpływów atmosferycznych na jakikolwiek materiał na ziemi. Współczesna działalność przyczynia się do przyspieszenia wzrostu stężenia zanieczyszczeń, a ich wpływ może znacznie stać się dotkliwy. Spadek jakości materiałów powoduje ich degradację fizyczną i stosowalność, a to nie pozostaje bez wpływu na dziedzictwo kulturowe: utrata odczytywalności oryginalnych dzieł – ich treści wyrazowych. Zatem,

Conservation and Restoration interventions are needed whenever **degradation** or **deterioration** is affecting natural stones. Such process is mostly due to the usual effects of atmospheric phenomena on any kind of materials on this planet. Due to human contemporary activity, and concentration of pollutants as its outcomes, these processes can be consistently increased and effects accelerated. Deterioration eventually causes the loss of the physical consistency of the material; when affecting cultural heritage this also implies loss of readability of the original work and its expressive contents. Therefore conservation interventions, together with maintenance, are aimed at slowing down such process if not, as in the case of restoration, giving back readability to that original work that partially lost it.

The fields where stone conservation and restoration is applied consist of the many and different occasions where **deterioration** appears: in the building sector this depends on the nature of the material, its role and position within the body of the edifice and its exposure to environmental conditions.

Deterioration processes affecting stones are usually due to:

- Physical causes;
- Chemical causes;
- Biological causes.

Most of these causes are activated by **water** which presence, within the stone, is due to direct exposure to atmospheric phenomena (rain, moisture, **condensation** etc.) or absorption by **capillarity** and therefore by its **porosity**.

It can be said that deterioration of stone is mostly due to:

- Physical variations of water (i.e. **evaporation** or **freezing**) and of the salts within it (**crystallization**);
- Chemical reactions caused by acid waters interacting with Calcium Carbonate, therefore affecting mostly **carbonate rocks** and **carbonate-cemented sandstones**, such as **sulphatation**, **carbonation** and **argillification**;
- Biological deterioration is a vast term comprising, in the case of stones, **metabolic** activity of one or more populations (animal or vegetal) living on stone's surface or sub-surface.

All of these deteriorations produce specific macroscopic alterations not difficult to discern and therefore to point out as the reasons for possible intervention.

1 Sedimentary stones

1.1 Main weathering processes

The kind of stones belonging to the group of sedimentary ones and representing the majority used in the building sector are:

- **Sandstones**, **Limestones** and **Travertines**.

The nature and distribution of pores in these stones greatly varies: from relatively low percentages for compact **limestones**, to medium-high ones and of little diameter for **sandstones** and medium percentages with big diameters for **travertines**. Having this figure in mind, **capillarity** will be highest

for poorly compact species of the first two and usually lower for [travertines](#), while all of them would be affected by natural [permeability](#).

Physical deterioration due to water ([freeze/thaw cycles](#)) and salt [crystallization](#) pressures are then usual to all less compact sedimentary stones which also suffer of [erosion](#) or [abrasion](#) due to wind blown particles.

Chemical triggered deterioration of many [sedimentary](#) stones is quite often in urban polluted environments because of atmospheric water acidity. As belonging to the [carbonate rocks](#) group, both [limestones](#) and [travertines](#) are subject to [sulphatation](#) and [carbonation](#) which may occur also on [carbonate-cemented sandstones](#).

[Sandstones](#) and in particular those containing [silicon](#) based minerals in the form of little grains or sands, are subject to slower processes, whenever in contact with acid waters, known as [argillification](#). Because of the longer times needed to produce macroscopic effects, this deterioration is usually appreciable on stones exposed for a long time (more than 500 years) or in highly aggressive environments.

Biodeterioration of sedimentary stones is a general term identifying many forms of decay caused by [fungi](#), vegetation or [bacteria](#) but even animals (because of their excrements). It is usually combined with humid microclimates and other conditions compatible with the growth of such populations (i.e. presence of certain chemical components or nutrients, light and temperature).

As of vegetation and omitting macroscopic plants which can infest most kinds of stone structures and finishing, [musk](#) and [lichens](#) are the most diffused. Both [metabolism](#) and roots growth of such vegetal (therefore chemical and physical actions) can attack the surface of all sedimentary stones mostly because of their pores' structure. Depth of such attack can get to some millimetres into the stone.

In the case of [bacteria](#) too, the deterioration can be physical and chemical with usual clear aesthetic consequences. Certain [bacteria](#)'s [metabolism](#) produces acid composites (inorganic or organic) that can deteriorate [carbonate](#) whenever part of the stone constituents. Such is the case of the so called [sulfoxidant](#) (releasing [sulphur acid](#) that reacts with [calcium carbonate](#) as in the case of [acid rains](#) effect) and [nitrificant bacteria](#) (releasing [nitric acid](#) that solubilises [calcium carbonate](#)). Also [algae](#) and in particular the so called [endolithic cyanobacteria](#) easily growing on [carbonate](#) stones, produce [organic acids](#) that can solubilise [calcium carbonate](#).

The aggressive action of birds is both physical, caused by trampling and grazing, and chemical, caused by the dropping of acid excrement ([guano](#)) containing high amount of [nitrate](#) and [phosphate](#) compounds. Indirect damage is made by organic substances accumulated on stone surfaces, which can serve as nutritive substrata for [heterotrophic](#) micro flora ([bacteria](#) and [fungi](#)).

1.2 Macroscopic symptoms

Effects of water and [salt crystallization](#) are clearly visible as superficial disintegration with detachment and successive [spalling](#) of pieces of different dimension depending on the speed and amount of the phenomenon. In the case of [salt crystallization](#), residual salt crystals can be observed as white incoherent layers on the surface of the stone. Can lead to the full disintegration of the piece of stone subject to such deterioration.



Fig. 1: clear signs of water crystallization effects on northern face of a sandstone column section, Florence (Italy).



Fig. 2: limestone blocks' surfaces deteriorated by salt crystallization cycles, Dubrovnik (Croatia).

Sulphatation leads to the typical formation of **black crusts** as the consequence of deposition and inclusion of fine black dust of unburned **hydrocarbons** (see polluted environment) or other **atmospheric particulates**, into the **gypsum** superficial layer produced by such phenomenon on **carbonate stones**.

Particularly visible on the undercut surfaces of building decoration, not subject to rain water streaming that washes out such **atmospheric particulates** deposition, it is strongly evident as **carbonate stones** are usually of light colour if not white. As thick **crusts**, they're to be expelled from the surface leaving a weak and sanding **substratum** ready for the process to repeat and cause other losses.



Fig. 3: signs of intense sulphatation outcomes on white limestone architectural details, Diocletian Palace, Split (Croatia).

Carbonation leads to the formation of typical incrustation of calcium carbonate that can cover with noteworthy thickness wide areas and decorative features hiding them. Such deterioration, although produced by the dissolution of part of a stone structure, is never disruptive as the stone underneath such incrustation is not degraded.



Fig. 4: outcomes of [carbonation](#) processes, namely [incrustations](#), on [limestone](#) wall blocks, Dubrovnik (Croatia).

[Argillification](#) or the [hydrolysis](#) of [feldspar](#) in certain [sandstones](#) produces a typical weakening of the bonds between sand grains and the consequent “sugaring” or [pulverization](#) of the stone surface.



Fig. 5: effects of [argillification](#) on a long exposed XV cent. [sandstone](#), Florence (Italy).

[Biodeteriogens](#) can be many and most of them clearly visible because of the extended areas of stone they usually spread over: [lichens](#), [algae](#), [cynobacteria](#), [fungi](#) or [musk](#) together with primary plants and [guano](#). Only some [bacteria](#) as the [sulfoxidant](#) type, especially when not showing in coloured population, are not easy to discern and produce effects that can be attributed to other causes as [acid rains](#).



Fig. 6: surface of well tooled sandstone blocks covered and deteriorated by lichens' growth, Scotland (Great Britain).



Fig. 7: the growing of cyanobacteria on the surface of a rock cut monument, Matera (Italy).

2 Metamorphic stones

2.1 Main weathering processes

The kind of stones belonging to this group and representing the majority used in the building sector are:

- Marbles and Slates

The nature and distribution of pores in these stones varies but can be usually considered in the range of medium to low percentages thus showing good qualities and low weatherability especially when coming from deep quarries and therefore being more compact.

Physical deterioration due to water (freeze/thaw cycles) and salt crystallization pressures are typical for all less compact metamorphic stones, which is not a frequent case especially when good quality stones are employed or exposed surfaces are well polished. Depending on local factors, erosion or abrasion produced by direct exposition to particles blown by strong winds can be clearly damaging especially marbles.

As for the chemical deterioration, patterns vary consistently depending on the silicate or carbonate nature of the metamorphosed rock.

Belonging to the [silicatic](#) rocks group, [slates](#) are subject to no serious chemical deterioration. Yet sometimes the higher percentage of certain constituents produce physical or aesthetic deterioration.

On the other hand [marbles](#), belonging to the [carbonate rocks](#) group, are subject to [sulphatation](#) (and in general weak under acid composites) which can reach severe grades of deterioration especially when little impurities are present and the most of the stone is pure [calcium carbonate](#) (in the form of [calcite](#)). As usual in fact the consequence of such chemical reaction is the formation of [black crusts](#). It is to be noted that [dolomitic marbles](#) (composed of [dolomite](#)) are much more resistant to acid attack than [calcitic marbles](#), showing usually little or no forms of [sulphatation](#).

[Biodeterioration](#) of [metamorphic stones](#) is a general term identifying many forms of decay caused by [fungi](#), vegetation or [bacteria](#) but even animals (because of their excrements). It is usually combined with humid microclimates and other conditions compatible with the growth of such populations (i.e. presence of certain chemical components or nutrients, light and temperature).

As of vegetation and omitting macroscopic plants which can infest most kinds of stone structures and finishing, [musk](#) and [lichens](#) are the most diffused. Both [metabolism](#) and roots growth of such vegetal (therefore chemical and physical actions) can attack the surface of all softer [slates](#) and [marbles](#) stones mostly because of their pores' structure. Depth of such attack can get to some millimetres into the stone.

The case of [bacteria](#) growth, producing both physical and chemical deterioration, can be mostly treated for the case of light [marble](#) for the usual clear aesthetic consequences. Certain [bacteria's](#) [metabolism](#) produces acid composites (inorganic or organic) that can deteriorate [carbonate](#) whenever part of the stone constituents. Such is the case of the so called [sulfoxidant](#) (releasing [sulphur acid](#) that reacts with [calcium carbonate](#) as in the case of [acid rains](#) effect) and [nitrificant bacteria](#) (releasing [nitric acid](#) that solubilises [calcium carbonate](#)). Also [algae](#) and in particular the so called [endolithic cyanobacteria](#) easily growing on [carbonate](#) stones, produce [organic acids](#) that can solubilise [calcium carbonate](#).

A recurrent [biodeterioration](#) producing clear visible and therefore undesirable effects on light [marbles](#), especially in its architectural use, is the growth of [lead](#) resistant bacteria such as the [Streptomyces](#) specie which assume red colour. [Lead](#) is usually found in the form of [lead nitrate](#) which comes for the historical use of sealing the iron clips, connecting marble blocks or slates, with such malleable compound.

The aggressive action of birds is both physical, caused by trampling and grazing, and chemical, caused by the dropping of acid excrement ([guano](#)) containing high amount of [nitrate](#) and [phosphate](#) compounds. Indirect damage is made by organic substances accumulated on stone surfaces, which can serve as nutritive substrata for [heterotrophic](#) micro flora ([bacteria](#) and [fungi](#)).

2.2 Macroscopic symptoms

Although less frequent in good quality [marbles](#) and [slates](#), effects of water and [salt crystallization](#) are clearly visible as superficial disintegration with detachment and successive [spalling](#) of pieces of different dimension depending on the speed and amount of the phenomenon.

In the case of [salt crystallization](#), residual salt crystals can be observed as white incoherent layers on the surface of the stone ([efflorescence](#)). Consistent repetitive cycles can lead to the extended disintegration of the piece of stone subject to such process.

[Marbles](#) exposed to strong winds carrying abrasive particles can show heavy signs of [erosion](#) that are visible because of the loosing of an eventual polished finishing and the rough uneven surface.



Fig. 8: wind driven **erosion** of a white **marble** pillar's surface, Florence Cathedral dome (Italy).

In the case of more porous **slate** the **freeze/thaw cycles** lead to the softening and **delaminating** of the stone.



Fig. 9: weathered slate softening and delaminating, Pennsylvania (USA).

Slates that are found with a higher percentage (around 3%) of compounds other than silicate, as calcium oxide and carbonate, produce efflorescence with consequent general superficial weakening. A mostly aesthetic degradation of slates, namely their discoloration, is caused by sunlight triggered oxidations of organogen carbonium which is the constituent giving the usual dark grey appearance of this stones.

Sulphatation, which affects calcitic marbles, leads to the typical formation of black crusts as the result of atmospheric particulates accretion. Because of the extended use of marble in monumental architectures and in particular for the execution of fine architectural details, the outcomes of such degradation can be strongly detrimental to the aesthetic and integrity of these artistic features and the cultural meaning they convey. Once mature black crusts (some millimetres in depth) are typically expelled; the underneath stone surface is left in a weak sugaring state prone to further fast degradation.



Fig. 10: “egg and darts” decoration affected by [sulphatation](#) and consequent [black crusts](#) formation, Florence Cathedral dome (Italy).

While non serious physical damages can be caused by [biodeteriogens](#) on [slates](#) because of their chemical and structural nature, different are aesthetic outcomes, also in the case of [marbles](#), due to the dark or very light colours of such stones.

Similarly to the [carbonate sedimentary](#) rocks, [calcitic marbles](#), being weak under acid conditions, can develop forms of superficial aesthetic and physical deteriorations whenever heavily affected by [biodeteriogens](#) such as [lichens](#), [sulphoxidant](#) bacteria or [endolithic cyanobacteria](#) and [guano](#).

[Lead](#) resistant bacteria such as the [Streptomyces](#) specie, can diffuse in presence of [lead nitrates](#) close to [marbles](#)’ surface. Although not necessarily detrimental for the physical integrity of the stone, this spread generally weakens superficial layers which can more easily develop deterioration.

Moreover such bacteria populations usually assume a marked reddish colour that is particularly visible on light [calcitic marbles](#).



Fig. 11: red stains produced by lead resistant bacteria growing on marble's architectural detail surface, Florence Cathedral dome (Italy).

3 Igneous stone

3.1 Main weathering processes

The kind of stones belonging to this group and representing the majority used in the building sector are:

- Granites, Basalts and Tuffs.

The nature and distribution of pores in these stones greatly varies: from low and very low percentages for the compact and hard granites and basalts, to the high ones of the soft tuffs.

In terms of physical degradation this means that both granites and basalts can stand extreme environmental conditions suffering not the serious damages that other kind of stones could easily show including erosion. This behaviour is also further improved by the possible glass-like polishing of such stones.

Nonetheless water absorption is possible and in the presence of saline liquid their eventual crystallization can cause sub-florescence and superficial disintegration and flaking.

For their high porosity most of the tuffs are particularly subject to this form of deterioration.

Because of their silicatic nature, igneous stones are less subject to forms of chemical deterioration, as for example sulphatation, which typically affects carbonatic rocks. Even if this is true in the majority of cases, the possible leaching of salts and carbonates from new cementitious mortars or

masonry [carbonatic](#) units can produce concentrated episodes of [sulphatation](#) too that can be quite disruptive. Also [hydrolysis](#) (or [argillification](#)) of [silicates](#) can deteriorate building igneous stones.

[Biodeteriogens](#) can attack also [granites](#) and [basalts](#) even if physical rather than aesthetical consequences are hardly severe. Different is the case of [tuffs](#) that for their high [porosity](#) can easily give enough superficial room for dust, [clay](#) and nutrients that together with water and light can provide the proper condition for vegetation, [fungi](#), [algae](#) and [bacteria](#) to grow.

3.2 Macroscopic symptoms

The presence of salts brought by marine environment or neighbouring conditions is usually manifest in various forms of [efflorescence](#) and [sub-efflorescence](#) as to say with phenomena of [decohesion](#), [flaking](#) and therefore of superficial losses.



Fig. 12: efflorescence and sugaring on a granite ashlar wall block, Aberden (Great Britain).

If such conditions can harm even hard igneous stones, the effect of the same causes can be quite disruptive on the softer tuffs.



Fig. 13: **sub-efflorescence** leading to extreme **bulging** and **spalling** of **tuff** ashlar wall blocks, southern Tuscany (Italy).

Also **carbonate** composites can introduce in the physical structure of the stone, alien elements that can give birth to phenomena such as **solphatation** and the usual appearance of **black crusts** in polluted environments.



Fig. 14: **sulphatation** and **black crusts** on a **granite** ashlar wall block, Aberdeen (Great Britain).

Considerations

Most forms of stone deterioration are due to environmental conditions and if polluted ones are taken aside, some of these deteriorations are more recurrent in certain geographical areas.

So that:

- water crystallization is usual in wet northern countries;
- salt crystallization pressure is recurrent on sea coasts;
- all sort of biodeteriogens are particularly active in hot damp climates.